



FILLERS & GLAZES

CURES FAST SANDS EASY



STRONG-STRANDS

40581

A fiber enriched polyester filler that offers exceptional repair qualities.

- Added strength for SMC, fiberglass, PP, aluminum & metal
- Eliminates swelling, halos, & bullseyes
- Excellent corrosion control

POWDER-PRO

40561

An ultra lightweight polyester filler that offers exceptional sanding properties.

- Pinhole free
- Sands in half the time of leading competitor
- Works with all paint systems
- 750hr B117 corrosion tested
- Non staining

SMOOTH SKIM

40592

A polyester finishing glaze that quickly fills sand scratches and other minor imperfections.

- Exceptional feathering
- Tack free finish
- Seals repair

FLEXION

40572

A polyester filler that quickly fills sand scratches, pinholes and other minor imperfections on many substrates.

- Remains flexible
- Outstanding adhesion
- Tack free

**POWDER-PRO
40561****STRONG-STRANDS
40581****PREPARATION****STEEL AND ALUMINUM**

1. Clean area with **SEM Solve** or **XXX Universal Surface Cleaner**. The surface must be free of dirt, oil, grease and rust.
2. Sand area to be filled with 80 grit paper.
3. Blow off and re-clean with **SEM Solve** or **XXX Universal Surface Cleaner**. **Note:** when cleaning SMC and fiberglass do not saturate exposed fibers. Surface must be completely dry.

SMC AND FIBERGLASS

1. Clean area with **SEM Solve** or **XXX Universal Surface Cleaner**. The surface must be free of dirt, oil, grease and rust.
2. Sand area to be filled with 80 grit paper.
3. Blow off and re-clean with **SEM Solve** or **XXX Universal Surface Cleaner**. **Note:** when cleaning SMC and fiberglass do not saturate exposed fibers. Surface must be completely dry before applying.

MIXING

1. Stir well before dispensing.
2. Mix a ribbon of cream hardener with a golf ball sized quantity of **Powder-Pro** or **Strong-Strands** or 2 – 3% by weight.
3. Mix until a uniform color is achieved. Mix no more than can be used in 3 minutes.

APPLICATION

1. Apply the putty to the repair using a spreader. The film build should not exceed 1/4 inch.
2. Allow the area to cure for approximately 15 minutes and then sand with 80 – 180 grit paper.
3. Refer to the paint manufacturer's instructions to complete the repair.

**FLEXION
40572****PREPARATION****PLASTIC**

1. Clean with **Scuff & Clean**, water and a gray scuff pad. Rinse with water and allow to dry.
2. Next, clean with **Plastic & Leather Prep**. Apply according to directions.
3. Sand area to be filled with 80 – 180 grit paper.
4. Blow off and re-clean with **Plastic & Leather Prep**.

STEEL, ALUMINUM, SMC AND FIBERGLASS

1. Clean area with **SEM Solve** or **XXX Universal Surface Cleaner**. The surface must be free of dirt, oil, grease and rust.
2. Sand area to be filled with 80 – 180 grit paper.
3. Blow off and re-clean with **SEM Solve** or **XXX Universal Surface Cleaner**. **Note:** when cleaning SMC and fiberglass do not saturate exposed fibers. Surface must be completely dry before applying.

MIXING

1. Knead container well before dispensing.
2. Mix a ribbon of cream hardener with a golf ball sized quantity of **Flexion** or 2 – 3% by weight.
3. Stir the mixture until a uniform color is achieved. Mix no more than can be used in 4 – 7 minutes.

APPLICATION

1. Apply the putty to the repair using a spreader. The film build should not exceed 1/8 inch.
2. Allow the area to cure for approximately 15 minutes and then sand with 80 – 180 grit paper.
3. Refer to the paint manufacturer's instructions to complete the repair.

**SMOOTH SKIM
40592****PREPARATION**

1. Clean area with **SEM Solve** or **XXX Universal Surface Cleaner**. The surface must be free of dirt, oil, grease and rust.
2. Sand area to be filled with 80 – 180 grit paper.
3. Blow off and re-clean with **SEM Solve** or **XXX Universal Surface Cleaner**. **Note:** when cleaning SMC and fiberglass do not saturate exposed fibers. Surface must be completely dry before applying.

MIXING

1. Knead container well before dispensing.
2. Mix a ribbon of cream hardener with a golf ball sized quantity of **Smooth Skim** or 2 – 3% by weight.
3. Stir the mixture until a uniform color is achieved. Mix no more than can be used in 4 – 7 minutes.

APPLICATION

1. Apply the putty to the repair using a spreader. The film build should not exceed 1/8 inch.
2. Allow the area to cure for approximately 15 minutes and then sand with 80 – 180 grit paper.
3. Refer to the paint manufacturer's instructions to complete the repair.

**SEM
Solve**

A virgin solvent blend to clean panels prior to refinish or repair.

Part	Size
38371	Gallon
38373	20 oz. Aerosol
38374	Quart
38375	5 Gallon

**XXX Universal
Surface Cleaner**

A waterborne cleaner that removes solvent and water soluble contaminants prior to refinishing.

Part	Size
77771	Gallon
77774	Quart

**Scuff
& Clean**

An abrasive paste that cleans and prepares panels for refinishing.

Part	Size
38391	Gallon Pump
38398	16 oz. Tube

**Plastic &
Leather Prep**

A mild solvent blend to clean plastic and leather prior to refinishing.

Part	Size
38351	Gallon
38353	16 oz. Aerosol
38354	Quart



Learn about the Fillers & Glazes
semproducts.com/repair-fillers-glazes

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Rock Hill, SC

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